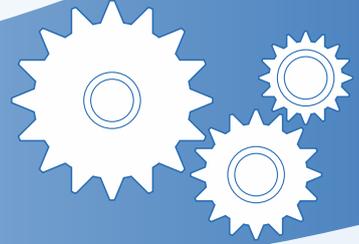




Your specialist  
precision machining of metals,  
Repair of hydraulic equipment  
and plastic machinery



## Warranty terms and conditions

Before setting a new or repaired pump the operator must follow the following actions:

- 1) The pump must be able to be inserted lightly into the press. Avoid from any violence!!!
- 2) Check the clump and its flexible segments, change the "O" rings on the suction and discharge.
- 3) Make sure that the direction of the engine rotation is in accordance with rotation of the pump. !!!
- 4) Before operating loose the JS 20 safety valves. !!!
- 5) Before initiating flood the pump with hydraulic oil and check the suction basket.
- 6) In case of any defect of the suction basket replace it with a new one.
- 7) The oil in the press must not show any signs of water or dirt.
- 8) After taking the above actions you may initiate the pump and let it run for about 15 minutes.
- 9) Immediately after initiating make sure that the oil in the tank is circulating and if not, stop the pump promptly and look for the reason why the pump is not sucking.
- 10) If the pump runs without a problem, bring in pressure after about 15 minutes.
- 11) The pump I built to withhold maximal pressure of 160 atm. (16 MPa), therefore check the security valves and calibrate the pressure manometers.

If the above mentioned terms and conditions are not met the pump cannot be complained.

**The customer has taken over and has been informed on the above warranty terms and conditions and has agreed with them.**

Stamp+autograph

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Please confirm via fax.